

MATERIAL SAFETY DATA SHEET

PRODUCT CODE: PPWB

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Preprime WB PART A
PRODUCT CODES: 015CLEAR A

MANUFACTURER: Norkan Inc.
STREET ADDRESS: 9 Guttman Avenue
CITY, STATE, ZIP: Charleroi, Pa. 15022

INFORMATION PHONE: 724-483-9300
EMERGENCY PHONE: Chemtrec 800-424-9300
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PREPARED BY: Harry Jackson

DATE REVISED: 4/22/05

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

<u>INGREDIENT</u>	<u>CAS NO.</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>OSHA STEL</u>	<u>WEIGHT %</u>
1,2 ETHANE DIAMINE, N-(2-AMINO ETHYL)	111-40-0	1 ppm	1 ppm	NONE	
TETRAETHYLENE PENTAMINE	112-57-2	NONE	NONE	NONE	
ETHYLENEDIAMINE	107-15-3	10 ppm	10 ppm	10 ppm	
PENTAETHYLENE HEXAMINE	4067-16-7	NONE	NONE	NONE	
WATER	7732-18-5	NONE	NONE	NONE	
PROPYLENE GLYCOL MONOMETHYL ETHER	107-98-2	100 ppm	100 ppm	150 ppm	
GLACIAL ACITIC ACID	64-19-7	10 ppm	10 ppm	15 ppm	
STODDARD SOLVENT	8052-41-3	100ppm	100 ppm	NONE	
2-ETHYL-1-HEXANOL	104-76-7	NONE	NONE	NONE	
*GLYCOL ETHER 2-BUTOXYETHANOL	111-76-2	25 ppm	25 ppm	NONE	<0.5
PROPIETARY ADDITIVE- NJTSRN 80963-5170		NONE	NONE	NONE	
PIGMENT (NON HAZARDOUS IN LIQUID FORM)		10mg/m3	10 mg/m3	5 mg/m3	
FILLER (NON HAZARDOUS IN LIQUID FORM)		20 mppcf	3 MG/M3	NONE	

SECTION 2 NOTES: *Indicates toxic chemical(s) subject to reporting requirements of section 313 of Title III and of 40 CFR 372. PROPYLENE GLYCOL MONOMETHYL ETHER CAS #107-98-2 (ACGIH) STEL= 150 PPM. FOLLOW 311B (2) (A) 40 CRF 116, 117, GUIDELINES. FOLLOW TSCA 8 (A) 40 CFR 712, 47 FR 26992 GUIDELINES

SECTION 3: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR: LOW VISCOSITY LIQUID IN VARYING COLORS
BOILING POINT OR RANGE ° F: 212
VAPOR DENSITY (AIR = 1): N/A
SPECIFIC GRAVITY (H2O = 1): 1.2
EVAPORATION RATE: N/A
SOLUBILITY IN WATER: EMULSIFIABLE

SECTION 3 NOTES:

SECTION 4: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, UPPER: N/A
(% by volume) LOWER: N/A

FLASH POINT: 200 +F

METHOD USED:

SETA FLASH

EXTINGUISHING MEDIA:

FOAM, ALCOHOL FOAM, CO2, WATER FOG

SPECIAL FIRE FIGHTING PROCEDURES:

TOXIC FUMES WILL BE EVOLVED WHEN THIS MATERIAL IS INVOLVED IN A FIRE. A SELF-CONTAINED BREATHING APPARATUS SHOULD BE AVAILABLE FOR FIRE FIGHTERS. COOL FIRE EXPOSED CONTAINERS WITH WATER.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

NONE KNOWN

SECTION 4 NOTES:

SECTION 5: STABILITY AND REACTIVITY

STABILITY:

STABLE

CONDITIONS TO AVOID (STABILITY):

AVOID CONTACT WITH OPEN FLAMES AND ALL SOURCES OF IGNITIONS AND SPARKS.

INCOMPATIBILITY (MATERIAL TO AVOID):

AVOID CONTACT WITH STRONG OXIDIZING AGENTS, MINERAL ACIDS AND EPOXY RESINS IN UNCONTROLLED AMOUNTS.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:

CO, CO₂, NOX

HAZARDOUS POLYMERIZATION:

WILL NOT OCCUR

SECTION 5 NOTES:

SECTION 6: HAZARDS IDENTIFICATION

HMIS HAZARD CLASSIFICATION

HEALTH: 2 FLAMMIBILITY: 1 REACTIVITY: 0 PERSONAL PROTECTIVE EQUIPMENT: G

POTENTIAL HEALTH EFFECTS

EYES:

THIS MATERIAL CAN CAUSE EYE IRRITATION OR REDNESS. HIGH VAPOR CONCENTRATIONS CAN CAUSE SEVERE IRRITATION TO THE EYES.

SKIN:

IRRITATION TO THE SKIN CAN OCCUR BUT DERMAL TOXICITY IS LOW.

INGESTION:

INGESTION OF MATERIAL CAN CAUSE NAUSEA OR OTHER SIMILAR RESPONSES.

INHALATION:

HIGH CONCENTRATIONS OF VAPOR CAN CAUSE IRRITATION TO THE RESPIRATORY TRACT, NAUSEA, AND DIZZINESS.

HEALTH HAZARDS (ACUTE AND CHRONIC):

PROLONGED OR REPEATED EXPOSURE MAY CAUSE ASTHMA AND SKIN SENSITIZATION OR OTHER ALLERGIC RESPONSES.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

RESPIRATORY CONDITIONS OR OTHER ALLERGIC AILMENTS

CARCINOGENICITY

OSHA: NO NTP: NO IARC: NO

NO CONSTITUENTS OF THIS PRODUCT ARE REGULATED AS CARCINOGENS UNDER OSHA, IARC, OR NTP PROGRAMS.

SECTION 7: FIRST AID MEASURES

EYES:

IMMEDIATELY FLUSH WITH LARGE AMOUNTS OF WATER FOR AT LEAST 15 MINUTES WHILE LIFTING UPPER AND LOWER LIDS. GET IMMEDIATE MEDICAL ASSISTANCE.

SKIN:

FLUSH SKIN WITH WATER FOR AT LEAST 15 MINUTES AND REMOVE ALL CONTAMINATED CLOTHING IMMEDIATELY. GET MEDICAL ATTENTION IF REDDENING OR SWELLING OCCURS.

INGESTION:

DO NOT INDUCE VOMITING. DILUTE BY GIVING WATER OR MILK TO DRINK IF VICTIM IS CONSCIOUS. GET MEDICAL ATTENTION IMMEDIATELY.

INHALATION:

REMOVE TO FRESH AIR IF EFFECTS PERSIST AND ADMINISTER OXYGEN IF NECESSARY.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

SECTION 7 NOTES:

SECTION 8: RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

AVOID CONTACT WITH MATERIAL. WEAR THE APPROPRIATE SAFETY EQUIPMENT. STOP SPILL AT SOURCE, DYKE AREA TO PREVENT SPREADING. PUMP LIQUID TO SALVAGE TANK. TAKE UP REMAINDER WITH CLAY OR OTHER ABSORBANT AND PLACE IN DISPOSAL CONTAINERS.

SECTION 8 NOTES:

SECTION 9: WASTE DISPOSAL

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WASTE DISPOSAL METHOD:

DISPOSE OF THE MATERIAL IN A WASTE DISPOSAL SITE IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL LAWS.

SECTION 10: HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

AVOID ALL SKIN CONTACT. AVOID BREATHING VAPORS. RESEAL PARTIALLY USED CONTAINERS. PROPERLY LABEL ALL CONTAINERS. WASH WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING OR USING TOILET FACILITIES. OBSERVE CONDITIONS OF GOOD INDUSTRIAL HYGIENE AND SAFE WORKING PRACTICES.

OTHER PRECAUTIONS:

MIXED MATERIALS CONTAIN THE HAZARDS OF ALL THE COMPONENTS, THEREFORE, READ THE MSDS OF ALL COMPONENTS TO BECOME FAMILIAR WITH ALL HAZARDS PRIOR TO USING THIS PRODUCT.

SECTION 10 NOTES:

SECTION 11: EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:

NIOSH APPROVED RESPIRATOR PROTECTION REQUIRED IN THE ABSENCE OF PROPER ENVIRONMENTAL CONTROLS.

VENTILATION :

AVOID BREATHING VAPORS, VENTILATION MUST BE SUFFICIENT TO CONTROL VAPORS.

PROTECTIVE GLOVES:

IMPERVIOUS GLOVES, NEOPRENE OR RUBBER.

EYE PROTECTION:

SPLASH PROOF GOGGLES OR SAFETY GLASSES WITH SIDE SHIELDS.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

CLEAN BODY COVERING CLOTHING AS WELL AS APRON FOOTWEAR OR OTHER EQUIPMENT SHOULD BE USED AS DEEMED NECESSARY TO AVOID CONTACT WITH THE MATERIAL.

WORK HYGIENIC PRACTICES:

OBSERVE GENERAL GOOD HYGIENIC PRACTICES.

SECTION 11 NOTES:

SECTION 12: DISCLAIMER

DISCLAIMER: THE INFORMATION CONTAINED HEREIN IS BASED ON THE DATA AVAILABLE AND IS BELIEVED TO BE ACCURATE, HOWEVER, THE MANUFACTURER MAKES NO WARRANTY EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA OR THE RESULTS OBTAINED FROM THE USE THEREOF. ACCORDINGLY, WE ASSUME NO RESPONSIBILITY FOR INJURY FROM THE USE OF THIS PRODUCT.

MATERIAL SAFETY DATA SHEET

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PRODUCT CODES: 015CLEAR B

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SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

<u>INGREDIENT</u>	<u>CAS NO.</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>OSHA STEL</u>	<u>WEIGHT %</u>
MODIFIED DIGLYCIDYL ETHER OF BISPHENOL A	25068-38-6	NONE	NONE	NONE	
ALKYL GLYCIDYL ETHER	68609-97-2	NONE	NONE	NONE	

SECTION 2 NOTES:

No toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372 are present.

SECTION 3: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR: LOW VISCOSITY LIQUID
BOILING POINT OR RANGE: 200 ° F:
VAPOR DENSITY (AIR = 1) ° F: N/A
SPECIFIC GRAVITY (H₂O = 1): 1.1
EVAPORATION RATE: N/A
SOLUBILITY IN WATER: NEGLIGIBLE

SECTION 3 NOTES:

SECTION 4: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, UPPER: N/A
(% by volume) LOWER: N/A

FLASH POINT: 200 + F

METHOD USED:

SETA FLASH

EXTINGUISHING MEDIA:

FOAM, ALCOHOL FOAM, CO₂, DRY CHEMICAL, WATER FOG

SPECIAL FIRE FIGHTING PROCEDURES:

DO NOT ENTER CONFINED FIRE AREA WITHOUT FULL BUNKER GEAR INCLUDING A POSITIVE PRESSURE NIOSH APPROVED SELF-CONTAINED BREATHING APPARATUS, COOL ALL FIRE EXPOSED CONTAINERS WITH WATER.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

NO UNUSUAL FIRE HAZARDS KNOWN.

SECTION 4 NOTES:

SECTION 5: STABILITY AND REACTIVITY

STABILITY:

STABLE

CONDITIONS TO AVOID (STABILITY):

AVOID EXCESSIVE HEAT OR OPEN FLAMES.

INCOMPATIBILITY (MATERIAL TO AVOID):

CAN REACT VIGOROUSLY WITH STRONG OXIDIZING AGENTS AND STRONG LEWIS ACIDS OR MINERAL ACIDS.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:

CO₂, ALDEHYDES, ACIDS. REACTION WITH SOME CURING AGENTS CAN GENERATE LARGE AMOUNTS OF HEAT.

HAZARDOUS POLYMERIZATION:

WILL NOT OCCUR

SECTION 6: HAZARDS IDENTIFICATION

HMIS HAZARD CLASSIFICATION

HEALTH: 1 FLAMMIBILITY: 1 REACTIVITY: 0 PERSONAL PROTECTIVE EQUIPMENT: B

POTENTIAL HEALTH EFFECTS

EYES:

MAY CAUSE IRRITATION AND MAY CAUSE CORNEAL DAMAGE.

SKIN:

MAY CAUSE IRRITATION OR ALLERGIC SKIN RESPONSE. NOT LIKELY TO BE ABSORBED IN TOXIC AMOUNTS.

INGESTION:

THIS MATERIAL HAS A PROBABLE LOW ACUTE ORAL TOXICITY.

INHALATION:

NO GUIDE FOR CONTROL KNOWN, HOWEVER, EXPOSURE TO HEATED VAPORS CAN CAUSE IRRITATION TO THE NOSE, THROAT OR MUCOUS MEMBRANES.

HEALTH HAZARDS (ACUTE AND CHRONIC):

EPOXY RESINS CAN CAUSE SENSITIZATION BY EXPOSURE THROUGH CONTACT OR HIGH CONCENTRATIONS OF VAPOR.

EYES: INJURY IS UNLIKELY BUT STAIN FOR EVIDENCE OF CORNEAL INJURY.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

RESPIRATORY CONDITIONS OR OTHER ALLERGIC RESPONSE.

CARCINOGENICITY

OSHA: NO NTP: NO IARC: NO

NO CONSTITUENTS OF THIS PRODUCT ARE REGULATED AS CARCINOGENS UNDER OSHA, IARC, OR NTP PROGRAMS.

SECTION 7: FIRST AID MEASURES

EYES:

FLUSH EYES WITH WATER FOR AT LEAST FIFTEEN MINUTES AND CONSULT A PHYSICIAN.

SKIN:

SKIN CONTACT WILL NORMALLY CAUSE NO MORE THAN IRRITATION BUT WASH AFFECTED AREA WITH SOAP AND WATER AND REMOVE CONTAMINATED CLOTHING PROMPTLY.

INGESTION:

LOW IN TOXICITY, INDUCE VOMITING ONLY IF LARGE AMOUNTS OF MATERIAL ARE INGESTED, OTHERWISE DO NOT INDUCE VOMITING AND CONSULT A PHYSICIAN.

INHALATION:

REMOVE VICTIM TO FRESH AIR AREA AND ADMINISTER OXYGEN IF NECESSARY. CONSULT PHYSICIAN IF NECESSARY.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

SECTION 7 NOTES:

SECTION 8: RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

WEAR RESPIRATOR AND PROTECTIVE CLOTHING. SHUT OFF THE SOURCE AT THE LEAK. REMOVE EXCESS WITH VACUUM TRUCK AND TAKE UP THE REMAINDER WITH AN ABSORBANT SUCH AS CLAY AND PLACE IN DISPOSAL CONTAINERS. FLUSH AREA WITH WATER TO REMOVE RESIDUE.

SECTION 8 NOTES:

SECTION 9: WASTE DISPOSAL

WASTE DISPOSAL METHOD: DISPOSE OF THE MATERIAL IN A WASTE DISPOSAL SITE IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL LAWS.

SECTION 10: HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

STORE IN COOL DRY PLACE. SEAL ALL PARTIALLY USED CONTAINERS. WASH WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING OR USING TOILET FACILITIES. MIXED MATERIALS CONTAIN THE HAZARDS OF ALL THE COMPONENTS, THEREFOR, READ THE MSDS'S OF ALL THE COMPONENTS PRIOR TO USING MATERIAL. PROPERLY LABEL ALL CONTAINERS.

OTHER PRECAUTIONS:

AVOID ALL SKIN CONTACT. AVOID BREATHING VAPORS GENERATED FROM THE MATERIAL. OBSERVE CONDITIONS OF GOOD GENERAL HYGIENE AND SAFE WORKING PRACTICES. CONTAMINATED LEATHER ARTICLES CANNOT BE CLEANED AND MUST BE DISCARDED IF CONTAMINATED WITH THIS PRODUCT. WASH ALL CONTAMINATED CLOTHING PRIOR TO THE REUSE THEREOF.

SECTION 11: EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:

USE A NIOSH APPROVED RESPIRATOR AS REQUIRED TO PREVENT OVER-EXPOSURE TO VAPOR IN ACCORDANCE WITH 29 CFR 1910.134.

VENTILATION :

GENERAL EXHAUST IS USUALLY SUFFICIENT TO CONTROL VAPORS AND EXPOSURE HAZARDS. HOWEVER, IF VENTILATION IS NOT SUFFICIENT TO CONTROL VAPORS, A NIOSH APPROVED RESPIRATOR MUST BE USED.

PROTECTIVE GLOVES:

IMPERVIOUS GLOVES – NEOPRENE OR RUBBER

EYE PROTECTION:

SPLASH GOGGLES OR GLASSES WITH SIDE SHIELDS.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

WEAR BODY COVERING CLOTHING AND OTHER COVERING AS NECESSARY SUCH AS APRON AND APPROPRIATE FOOTWEAR TO AVOID CONTACT WITH MATERIAL.

WORK HYGIENIC PRACTICES:

OBSERVE GOOD GENERAL HYGIENIC PRACTICES.

SECTION 11 NOTES:

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